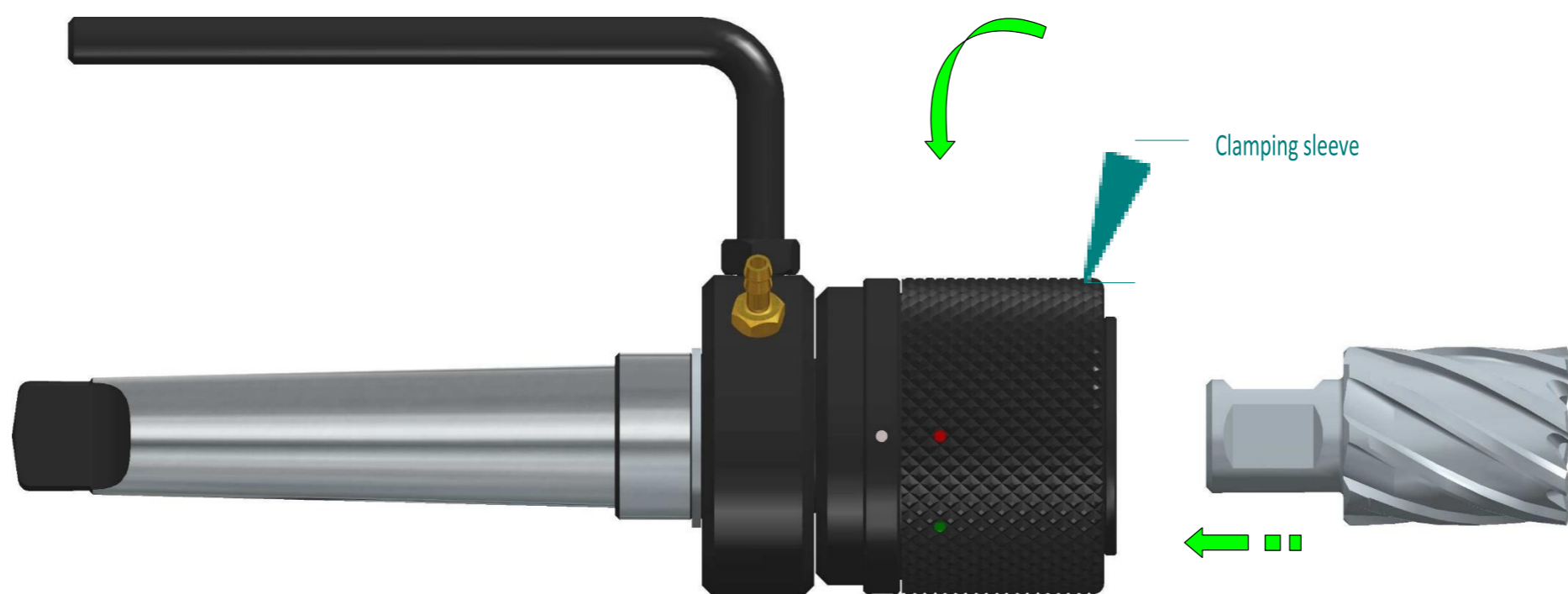


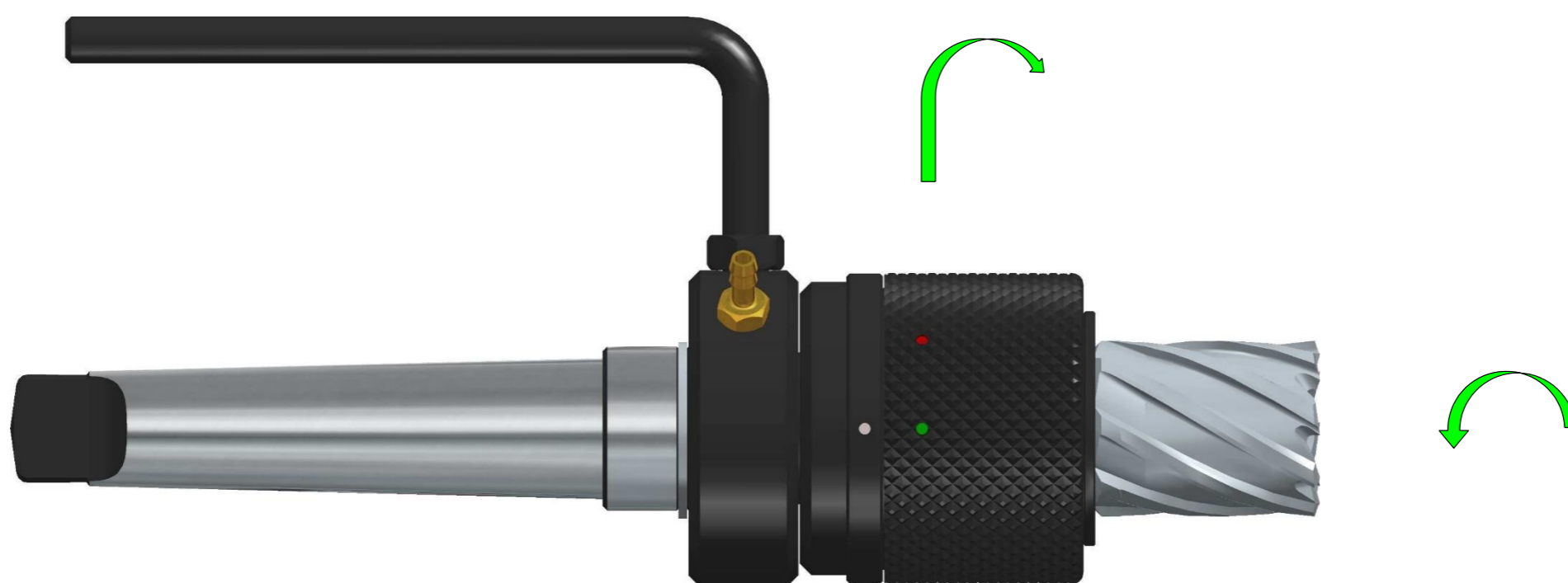
Step 1: Rotate the clamping sleeve anticlockwise as shown by the arrow till the "red mark" to the same horizontal line as the "white mark".

Insert



Step 2: Install one flat of cutter shank into arbor by corresponding the "white mark", loosen the clamping sleeve. The "green mark" correspond to the "white mark", which is automatically fixed.

Clamp



Step 3: Rotate the clamping sleeve anticlockwise as shown by the arrow. Turn the "red mark" to the same horizontal line as the "white mark" to remove annular cutter.

Remove

