

**NEW** *turbo*™ **GOLD**

**JEI**  
**Solutions**  
Built for Industry

# STEP DRILLS

**MANUFACTURED FROM HIGH  
QUALITY TURBO™ GOLD HSS  
M2-AL MATERIAL, WITH AN ADDED  
TITANIUM NITRATE (TIN) COATING**



**SIZE RANGE**

5 Steps (4-12), 9 Steps  
(4-20), 13 Steps (6-30)



**CUTTING  
THICKNESS:**

4 mm



**USE WITH:**

Battery, corded and pneumatic  
hand drills with chuck



**MAX. TENSILE  
STRENGTH**

<1100RM (N/ mm<sup>2</sup>)  
on Steel



**PERFECT FOR:**

Mild steel, alloys, stainless  
steel and plastics



## FEATURES:

- ✓ Provides long lasting tool life and faster results.
- ✓ Requires minimal cooling.
- ✓ Provides a burr free hole.
- ✓ Requires less force during cutting action.
- ✓ Fitted on 3 flat shank for better grip in the holding chuck, preventing slippage.
- ✓ Available in individual sizes or in a 3 piece set complete with plastic case.



**INTERESTED?** | CALL 01706 229 490 TO BOOK YOUR  
DEMONSTRATION NOW OR VISIT [WWW.JEIUK.COM](http://WWW.JEIUK.COM)

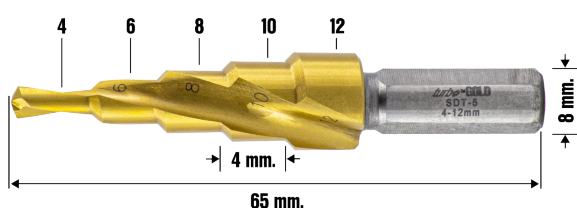


# NEW *turbo*™ GOLD STEP DRILLS

**JEI**  
Solutions  
Built for Industry

Product Code	Description
JEISDT-SET3	STEP DRILL 3 PIECE KIT (INCLUDES 1 OF EACH 4-12 MM/ 4-20 MM/ 6-30 MM) SUPPLIED IN PLASTIC CASE

Product Code	Description
JEISDT-5.4.12	STEP DRILL, 5 STEPS. 4 -12 MM (4/6/8/10/12)
JEISDT-9.4.20	STEP DRILL, 9 STEPS. 4 -20 MM (4/6/8/10/12/14/16/18/20)
JEISDT-13.6.30	STEP DRILL, 13 STEPS. 6 -30 MM (6/8/10/12/14/16/18/20/22/24/26/28/30)

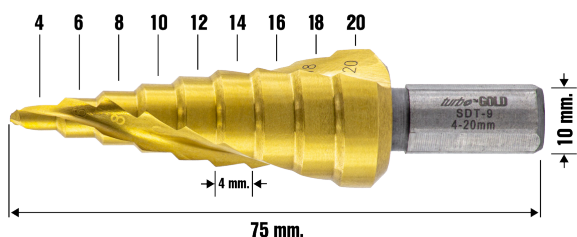


## TURBO™ GOLD SPIRAL FLUTE HSS WITH TIN COATING STEP DRILLS - 5 STEPS

Five Steps - Min - 4 mm | Max - 12 mm (4/6/8/10/12)

Shank Size - 8 mm with 3 flats

Overall length - 65 mm.

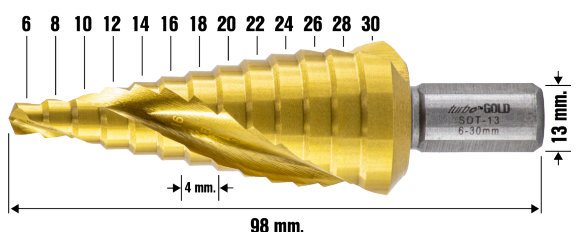


## TURBO™ GOLD SPIRAL FLUTE HSS WITH TIN COATING STEP DRILLS - 9 STEPS

Nine Steps - Min - 4 mm | Max - 20 mm  
(4/6/8/10/12/14/16/18/20)

Shank Size - 10 mm with 3 flats

Overall length - 75 mm.



## TURBO™ GOLD SPIRAL FLUTE HSS WITH TIN COATING STEP DRILLS - 13 STEPS

Thirteen Steps - Min - 6 mm | Max - 30 mm  
(6/8/10/12/14/16/18/20/22/24/26/28/30)

Shank Size - 13 mm with 3 flats

Overall length - 98 mm.

Distributor details: