

## turbo™ M-TAP

With a 19 mm shank, ideal for use with a reverse speed magnetic drill.

PART NUMBER	TAP SIZE X THREAD PITCH
JEITAPM8	M8 x 1,25
JEITAPM10	M10 x 1,5
JEITAPM12	M12 x 1,75
JEITAPM14	M14 x 2
JEITAPM16	M16 x 2
JEITAPM18	M18 x 2,5
JEITAPM20	M20 x 2,5
JEITAPM24	M24 x 3
JEITAPM27	M27 x 3
JEITAPM30	M30 x 3,5
JEITAP-SET5	5 PC Set of Turbo Taps, consisting of 1 x M8, M10, M12, M16 & M20 plus 1 x JEIHEXL and JEIHEXS sockets supplied in a sturdy plastic case *Other set options available - ask for details*

Can be mounted to an impact wrench, using JEI's impact socket adaptor for an even faster site solution (max 12mm depth).

PART NUMBER	DRIVE
JEIHEXS	Turbo Hex Drive Socket, to suit 1/2" Drive
JEIHEXL	Turbo Hex Drive Socket, to suit 3/4" Drive

### Drill and Tap in One

A one piece drilling and tapping solution. Requires a pilot hole.

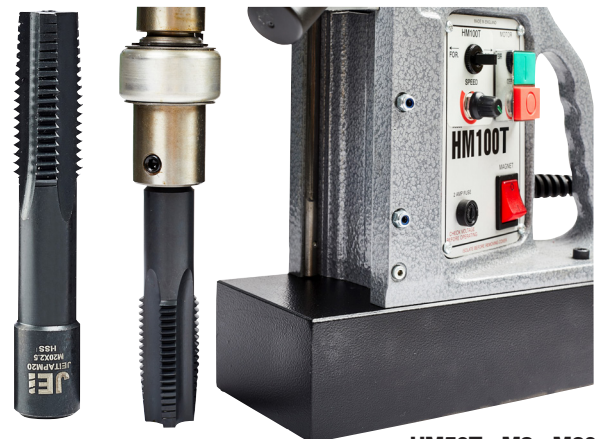
PART NUMBER - DRILL SIZE	TAP SIZE X THREAD PITCH	MAX DRILLING / TAPPING DEPTH
JEIDT-08	M8 x 1,25	17 mm
JEIDT-10	M10 x 1,5	20 mm
JEIDT-12	M12 x 1,75	20 mm
JEIDT-14	M14 x 2,0	18 mm
JEIDT-16	M16 x 2,0	18 mm
JEIDT-18	M18 x 2,5	20 mm
JEIDT-20	M20 x 2,5	25 mm
JEIDT-22	M22 x 2,5	24 mm
JEIDT-24	M24 x 3,0	26 mm
JEIDT-27	M27 x 3,0	29 mm
JEIDT-30	M30 x 3,5	31 mm

### Tap Holders (19mm Shank)

PART NUMBER	TAP SIZE	SHANK SIZE (ROUND)
JEITH-M8	M8	Ø 6 mm
JEITH-M10	M10	Ø 7 mm
JEITH-M12	M12	Ø 9 mm
JEITH-M14	M14	Ø 11 mm
JEITH-M16	M16	Ø 12 mm
JEITH-M18	M18	Ø 14 mm
JEITH-M20	M20	Ø 16 mm
JEITH-M22/24	M22-24	Ø 18 mm
JEITH-M27	M27	Ø 18 mm
JEITH-M30	M30	Ø 22 mm

### Tapped Hole Size Cutter Solutions

PART NUMBER	DESCRIPTION (TURBO STEEL HSS)	TO SUIT JEI M-TAP PRT NO.
JEITD-6.8	6.8 mm Twist Drill	JEITAPM8
JEITD-8.5	8.2 mm Twist Drill	JEITAPM10
JEITD-10.3	10.3 mm Twist Drill	JEITAPM12
JEICS12	12 mm x 1" Cutter	JEITAPM14
JEICS14	14 mm x 1" Cutter	JEITAPM16
JEICS15.5	15.5 mm x 1" Cutter	JEITAPM18
JEICS17.5	17.5 mm x 1" Cutter	JEITAPM20
JEICS21	21 mm x 1" Cutter	JEITAPM24
JEICS24	24 mm x 1" Cutter	JEITAPM27
JEICS26.5	26.5 mm x 1" Cutter	JEITAPM30



HM50T - M8 - M20  
HM100T - M8 - M30



- Feature a 19 mm shank to fit straight into cutter arbor.
- Ideal for JEI models HM50T and HM100T.
- Designed to suit standard DIN 376 type taps.
- Inexpensive option to suit existing taps.
- For through holes only.



See further range of tapping solutions on pages 42-43.