

COUNTERSINKS FOR MAGNETIC DRILLS

UTILISE A PORTABLE MAGNETIC DRILL TO PRODUCE CHAMFERED HOLES READY FOR COUNTERSUNK BOLTS.

Presenting a full range of countersinks, designed to produce a chamfer on pre-drilled holes, ready for a countersunk bolt. Featuring a 19 mm shank to suit most magnetic drills.

- ✓ Unequal pitch for high quality, smooth finish.
- ✓ Minimises cutting force for extended tooling life.
- ✓ 3 flat shank for firm hold in chuck to provide excellent cutting performance.

Why use JEI's Countersinks?

JEI's Countersinks are designed with unequal pitch, which reduces vibrations during the cutting process for a high-quality, smooth finish and longer tooling life.

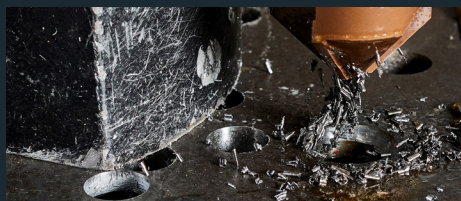


Size Range
4 mm - 60 mm Ø



www.jeiuk.com

GET THE RIGHT COUNTERSINK FOR THE JOB



turbo™ ENDURANCE+

For the world's toughest materials

Part Number	Min-Max body size, angle
JEIETCSK-50	14-50 mm Ø, 90°
JEIETCSK-60	14-60 mm Ø, 90°



Size Range
14 -60 mmØ



CSK Type
Super Coated TCT



Max. Tensile Strength
<1600RM (N/ mm²)



Perfect for
Hardox, weldox,
armoured plate, super
duplex, aircraft steels,
abro plate



turbo™ STEEL

Featuring a 19 mm shank to suit most magnetic drills

Part Number	Min-Max body size, angle
JEI-CSK-25	4-25 mm Ø, 90°
JEI-CSK-30	4-30 mm Ø, 90°
JEI-CSK-40	8-40 mm Ø, 90°
JEI-CSK-50	12-50 mm Ø, 90°
JEI-CSK-55	12-55 mm Ø, 90°
JEI-CSK-55/C	12-55 mm Ø, 60°



Size Range
4 -55 mmØ



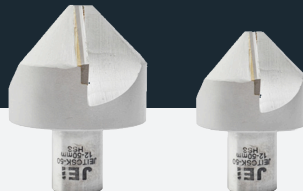
CSK Type
M2-AL (HSS)



Max. Tensile Strength
<900RM (N/ mm²)



Perfect for
Most mild, aluminium
and structural steel



turbo™ TOUGH

Produce a chamfer on pre-drilled holes

Part Number	Min-Max body size, angle
JEITCSK-50	14-50 mm Ø, 90°
JEITCSK-60	14-60 mm Ø, 90°



Size Range
14 -60 mmØ



CSK Type
TCT



Max. Tensile Strength
<1200RM (N/ mm²)



Perfect for
Mild & structural steels,
cast iron, stainless



turbo™ ENDURANCE

Turbo™ Endurance Countersinks

Part Number	Min-Max body size, angle
JEIECSK-25	4-25 mm Ø, 90°
JEIECSK-30	4-30 mm Ø, 90°
JEIECSK-40	8-40 mm Ø, 90°
JEIECSK-50	12-50 mm Ø, 90°
JEIECSK-55	12-55 mm Ø, 90°
JEIECSK-55/C	12-55 mm Ø, 60°



Size Range
4 -55 mmØ



CSK Type
M2-AL Coated
(HSS)



Max. Tensile Strength
<1000RM (N/ mm²)



Perfect for
Mild, aluminium and
structural steel with
extended tool life



Hints and Tips!

For best results, apply JEI's Turbo™ Tough Spray.

